

RED LUCK

Metal Band Sawing Machine

红运锯床

高效-精密-节能-可靠



浙江红运锯床有限公司

ZHEJIANG HONGYUN SAWING MACHINE CO., LTD.

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尊敬的客户，因公司产品不断更新，如遇产品实物与样本（说明书）不符的，
一切均以实物为准。对此给大家造成的不便敬请谅解！

销售热线：

0578-3016610



公司简介

浙江红运锯床有限公司 坐落于浙南工业重镇、锯床之都、机床小镇之称的壶镇，临近风景秀丽的AAAAA级风景区仙都，北靠永康中国科技五金城，是一家专业研究、制造锯切机械的生产企业，企业具有雄厚的技术力量，精良的机械加工设备 & 先进的生产工艺，是全国带锯床重点生产企业之一。

本公司是中国锯床生产基地《中国锯床协会》、《缙云锯床行业协会》会员之一。具有二十多年的锯切机床生产经验。公司技术人员占员工总数的30%，并引进国内外高端技术及设备，锯床结构自主设计、数控锯床操作系统自主研发，精加工生产线由本公司自主加工。有效促进及监督产品质量的稳定性，极大满足了客户对使用本产品的信心。

公司拥有一支由资深技术人员、管理人才组成的优秀团队。生产管理中不断创新，设计、生产出优秀的产品，将全面提升客户的市场竞争力，更好地与客户全面合作，以求共同发展。

管理理念: 开拓创新，循序渐进，追求卓越

经营理念: 至真至诚，恪守信誉，是我们长久发展的基本理念

经营目标: 让“红运锯床“成为锯切行业首选目标

质量方针: 以科技为动力，以质量求生存

销售理念: 客户是我们的动力源泉，创造高品质产品是我们的立足之本

服务承诺: 顾客的满意是我们永恒的追求

Management philosophy: innovation, step by step, the pursuit of excellence

Business philosophy: to really sincere, abide by the credibility.

It is the basic idea of our long-term development

Business objectives: to "luck Saw" has become the preferred target sawing industry

Quality: science and technology as the driving force, quality of survival

Sales philosophy: the customer is our source of power, creating high-quality products is our foothold in this

Service commitment: customer satisfaction is our eternal pursuit

公司以独特的专业精神，超前的经营理念，尽善尽美的售后服务体系，为客户进行售前专业培训，售中安装调试，解决实际操作问题，提供长期技术咨询。

质优价廉 是我们的追求目标
信誉至上 是我们的永久承诺
精诚合作 是我们的一贯作风

为此，衷心感谢您对本公司的关注，您在使用我们的优质产品同时，也将享受高效、优质的售后服务。本公司竭诚与广大客户合作双赢，共创美好未来！

COMPANY PROFILE

Zhejiang Hongyun Sawing Machine Co., Ltd. is located in South Zhejiang The pot of the city of industry, the capital of sawing machines, the town of machine tools Town, near the scenic AAAAA-level scenic spot City, north of Yongkang China Science and Technology Hardware City, is aA manufacturing company specializing in researching and manufacturing sawing machinery, The company has strong technical force and sophisticated machinery Processing equipment and advanced production technology are One of the key manufacturers of sawing machines.

The company is a Chinese sawing machine production base Association "," Jingyun Sawing Machine Industry Association " One. Has more than 20 years of experience in the production of sawing machine tools. The company's technical staff accounted for 30% of the total number of employees and cited Into high-end technology and equipment at home and abroad, Main design, independent research and development of CNC sawing machine operating system, The finishing production line is processed independently by our company. effective Promote and monitor the stability of product quality Customers' confidence in using this product.

The company has a team of senior technical staff and managers Only formed an excellent team. Continuously in production management New, designing and producing excellent products, will be comprehensive Improve customers' market competitiveness and better communicate with customers Comprehensive cooperation for common development.

The company has a unique professional spirit and advanced market experience. Business philosophy, perfect after-sales service system, Customers conduct pre-sales professional training, installation and commissioning during sales, Solve practical problems and provide long-term technical consultation.

High quality and low price are our pursuit goals
Reputation first is our permanent commitment
Sincere cooperation is our consistent style

To this end, I sincerely thank you for your attention to our company. While using our quality products, we will also enjoy Efficient and high-quality after-sales service. The company wholeheartedly Win-win cooperation with our customers for a better future!



优势特点

本公司生产系列锯床液压油温低
不会超过温升的标准
有效的控制锯床的稳定性

高效

高效率电机
新型变速箱系统
比同类产品更高的切割速度

精密

采用更精密的机械加工工艺
钢锯条更平整，更长时间不变形
同样投入，获得更大产出

节能

减少排放，减轻对环境的负担
我们的产品，有效降低机油消耗
我们用心，只为创造一个更绿色的环境

可靠

把耐用作为工业开发的第一理念
一切都维您用的更安心

BENEFITS FEATURES

The Company produced series
Saw hydraulic oil temperature is low
Temperature rise will not
exceed the standard
Effective control stability sawing

EFFECTIVELY

High-efficiency motors
New transmission system
Higher cutting speed than similar products

PRECISION

Using more precise
machining processes
The hacksaw flat longer constant
The same input, greater output

ENERGY CONSERVATION

Reduce emissions;reduce the burden on the environment
Our products, reduce oil consumption
We intention to create a green environment world

RELIABLY

Durability is the primary mind in The R&D word
In order to make you more you at ease



HL330SK



·本产品应用大量先进成熟的数控技术，以可编程PLC控制器代替常规电器控制，极大提高了工作可靠性，以数字光栅尺为核心的送料系统，实现了高精度。人机界面取代传统的控制面板，随时显示系统状态，操作指示，参数设定全部都在人机界面对话框内完成，操作更智能更简便。可实现档案管理，多程序预设，效率更卓越，达到国际先进水平。

·本设备具有手动，自动两种操作模式，液压进给系统，无级调速系统，液压夹紧系统，自动停机和断带保护及无料停机装置。

·超长的直线导轨导向装置，承载能力更强，定位精度更高。

·液压驱动活动台架，可快速正确的前后移动工件，完成定位。移动机架托料，定位更精准。

·送料长度由光栅尺控制，误差小于0.2mm。

·锯切下降速度由调速阀控制，有效地防止锯带的非正常工作，并达到最佳工作效果。

·屑刷自动清屑，提高锯条的寿命。

·下料完毕，自动停机。

· The advanced and mature product with plenty of CNC technology, PLC programmable controller instead of a conventional electrical control, greatly improving the reliability, digital grating as the core feeding system, to achieve high accuracy. Man-machine interface to replace the traditional control panel displays the system status at any time, operating instructions, all parameter settings in the dialog box to complete the man-machine interface, the operation is more intelligent and more convenient. Enables file management, multiple pre-program, superior efficiency, reached the international advanced level.

· The device has a manual and automatic operating mode, the hydraulic feed system, variable speed system, hydraulic clamping system with automatic shut-off and protection of material and non-stop device.

· Long linear guide rails, carrying capacity stronger, higher positioning accuracy.

· Hydraulic drive activity bench can be moved back and forth quickly correct the work to complete the positioning. Mobile Rack care feeding, more accurate positioning.

· Feed length is controlled by the grating, the error is less than 0.2mm.

· Sawing lowering speed controlled by the governor valve, effectively preventing normal working band saws, and to achieve the best results.

· Automatic Clearing brush crumbs crumbs, increase blade life.

· Cutting is completed, automatically shut down.

HL-320SK



HL330ZN



智能调速系统，锯切进刀量自动调节，变频器调速锯轮运转，延长锯条使用寿命。

产品型号		HL-320SK	HL330SK	HL330ZN
锯切能力 (mm)	Cutting capacity	● Φ 330 ■ 330x330	● Φ 330 ■ 330x330	● Φ 330 ■ 330x330
带锯条	规格 (mm)	18~70 变频调速 Wire brush and cutting fluid	35.45.60.78 可选变频调速 Optional Frequency	18~70 变频调速 Wire brush and cutting fluid
清洁	clean	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
主电机 (kw)	The main motor	4.0	4.0	4.0
液压 (kw)	Hydraulic pressure	0.75	0.75	0.75
冷却泵 (w)	Cooling pump	90	90	90
虎钳夹紧方式	Vise clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式	Saw blade tensioning	手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)	Weight	1500	1480	1500
包装尺寸 (mm)	Machine size (LxWxH)	2000x2100x1450	2000x2100x1450	2000x2100x1450

HL-400SK



·本产品应用大量先进成熟的数控技术，以可编程PLC控制器代替常规电器控制，极大提高了工作可靠性，以数字光栅尺为核心的送料系统，实现了高精度。人机界面取代传统的控制面板，随时显示系统状态，操作指示，参数设定全部都在人机界面对话框内完成，操作更智能更简便。可实现档案管理，多程序预设，效率更卓越，达到国际先进水平。

·本设备具有手动，自动两种操作模式，液压进给系统，无级调速系统，液压夹紧系统，自动停机和断带保护及无料停机装置。

·超长的直线导轨导向装置，承载能力更强，定位精度更高。

·液压驱动活动台架，可快速正确的前后移动工件，完成定位。移动机架托料，定位更精准。

·送料长度由光栅尺控制，误差小于0.2mm。

·锯切下降速度由调速阀控制，有效地防止锯带的非正常工作，并达到最佳工作效果。

·屑刷自动清屑，提高锯条的寿命。

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· Hydraulic drive activity bench can be moved back and forth quickly correct the work to complete the positioning. Mobile Rack care feeding, more accurate positioning.

· Feed length is controlled by the grating, the error is less than 0.2mm.

· Sawing lowering speed controlled by the governor valve, effectively preventing normal working band saws, and to achieve the best results.

· Automatic Clearing brush crumbs crumbs, increase blade life.

· Cutting is completed, automatically shut down.

HL-500SK



产品型号		HL400SK	HL500SK
锯切能力 (mm)	Cutting capacity	● Φ 400 ■ 400x400	● Φ 500 ■ 500x500
带锯条	线速 (m/min)	Wire-speed 27.45.60.78	22.45.65
	规格 (mm)	specification 4700x34x1.1	5440x41x1.3
	清洁	clean 钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机功率	主电机 (kw)	The main motor 5.5(6P)	5.5(6P)
	液压 (kw)	Hydraulic pressure 1.5	1.5
	冷却泵 (w)	Cooling pump 90	90
虎钳夹紧方式		Vise clamping 液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式		Saw blade tensioning 手动 Manually	手动 Manually
机器重量 (kg)		Weight 1800	2130
包装尺寸 (mm)		Machine size (LxWxH) 2300x2080x1600	2800x2200x1880

HL65/80SK



·本产品应用大量先进成熟的数控技术，以可编程PLC控制器代替常规电器控制，极大提高了工作可靠性，以数字光栅尺为核心的送料系统，实现了高精度。人机界面取代传统的控制面板，随时显示系统状态，操作指示，参数设定全部都在人机界面对话框内完成，操作更智能更简便。可实现档案管理，多程序预设，效率更卓越，达到国际先进水平。

·本设备具有手动，自动两种操作模式，液压进给系统，无级调速系统，液压夹紧系统，自动停机和断带保护及无料停机装置。

·超长的直线导轨导向装置，承载能力更强，定位精度更高。

·液压驱动活动台架，可快速正确的前后移动工件，完成定位。移动机架托料，定位更精准。

·送料长度由光栅尺控制，误差小于0.2mm。

·锯切下降速度由调速阀控制，有效地防止锯带的正常工作，并达到最佳工作效果。

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GZK4260



GZK4270



产品型号		HL65/80SK	GZK4260	GZK4270
锯切能力 (mm)	Cutting capacity	● Φ 600 ■ 600x600	● Φ 600 ■ 600x600	● Φ 700 ■ 700x700
带锯条	规格 (mm)	6560x41x1.3	6560x41x1.3	7400x54x1.6
	清洁	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机	主电机 (kw)	5.5(4P)	5.5(4P)	7.5(6P)
功率	液压 (kw)	2.2	2.2	2.2
	冷却泵 (w)	90	90	90
虎钳夹紧方式	Vise clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式	Saw blade tensioning	手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)	Weight	3600	3600	5000
包装尺寸 (mm)	Machine size (LxWxH)	3600x2800x2300	3600x2800x2300	3800x2800x2400

GZK4028

HL-500/1000SK



- 本产品应用大量先进成熟的数控技术，以可编程PLC控制器代替常规电器控制，极大提高了工作可靠性，以数字光栅尺为核心的送料系统，实现了高精度。人机界面取代传统的控制面板，随时显示系统状态，操作指示，参数设定全部都在人机界面对话框内完成，操作更智能更简便。可实现档案管理，多程序预设，效率更卓越，达到国际先进水平。
- 本设备具有手动，自动两种操作模式，液压进给系统，无级调速系统，液压夹紧系统，自动停机和断带保护及无料停机装置。
- 超长的直线导轨导向装置，承载能力更强，定位精度更高。
- 液压驱动活动台架，可快速正确的前后移动工件，完成定位。移动机架托料，定位更精准。
- 送料长度由光栅尺控制，误差小于0.2mm。
- 锯切下降速度由调速阀控制，有效地防止锯带的正常工作，并达到最佳工作效果。
- 屑刷自动清屑，提高锯条的寿命。
- 下料完毕，自动停机。

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- Cutting is completed, automatically shut down.

GZK4232



无料头锯床

虎钳双面夹紧,省材料
的最佳选择

产品型号		HL-500/1000SK	GZK4028	GZK4232 无料头锯床
锯切能力 (mm)	Cutting capacity	● Φ 500 ■ 500x1000	● Φ 280 ■ 190x280	● Φ 320 ■ 320x320
	线速 (m/min) Wire-speed	20~60 变频调速 Frequency	27.45.70	20~65 变频调速 Frequency
带锯条	规格 (mm) specification	7050x54x1.6	3505x27x0.9	4115x34x1.1
	清洁 clean	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机 功率	主电机 (kw) The main motor	7.5	3	4
	液压 (kw) Hydraulic pressure	1.5	0.75	0.75
	冷却泵 (w) Cooling pump	90	40	90
虎钳夹紧方式	Vise clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式	Saw blade tensioning	手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)	Weight	3400	1150	1500
包装尺寸 (mm)	Machine size (LxWxH)	3600x2080x2400	2000x1880x1300	2000x2100x1550

G4230



G4028



G4038



· 液压进刀，夹紧，三级调速。

· 带锯条采用滚动轴承和硬质合金导向，使切割更精准。

· 小料成束锯切装置（可选）。

· 电动送料架（可选）

· Hydraulic feed, clamping, three speed.

· Band saw blade by rolling and hard alloy guide to make more precise cutting.

· Small material bunched sawing device (optional).

· Electric Feeding rack (optional)

产品型号

锯切能力 (mm) Cutting capacity

带锯条 线速 (m/min) Wire-speed

规格 (mm) specification

清洁 clean

主电机 (kw) The main motor

液压 (kw) Hydraulic pressure

冷却泵 (w) Cooling pump

虎钳夹紧方式 Vise clamping

锯条张紧方式 Saw blade tensioning

机器重量 (kg) Weight

包装尺寸 (mm) Machine size (LxWxH)

G4230

● Φ 300
■ 300x500

27.45.70

3505x27x0.9

钢丝刷和锯切液
Wire brush and cutting fluid

2.2

0.37

40

液压夹紧
Hydraulic clamping

手动
Manually

820

2000x1150x1230

G4028

● Φ 280
■ 190x400

27.45.70

3505x27x0.9

钢丝刷和锯切液
Wire brush and cutting fluid

2.2

0.37

40

液压夹紧
Hydraulic clamping

手动
Manually

670

1800x1080x1300

G4038

● Φ 380
■ 260x400

28.50.78

4115x34x1.1

钢丝刷和锯切液
Wire brush and cutting fluid

3.0

0.55

40

液压夹紧
Hydraulic clamping

手动
Manually

820

2090x1080x1390



双柱卧式金属带锯床

卧式转角度金属带锯床

HL70-40SK

过桥式



G4028X

卧式转角度金属带锯床

(45°~60° 转角)



- 机床除垂直锯切功能外，工作台可手动旋转0~45°角度，实现切料的斜切。
- 液压无级调速进给和液压自动抬升锯架。
- 液压加紧和松开工作，操作方便。
- 采用滚动轴承和硬质合金的锯条导向装置。

- 双立柱结构
 - 液压虎钳
 - 液压控制锯切进给
 - 导向头结构合理，延长锯条的使用寿命
 - 钢筋专用夹钳
 - 上夹紧配套，液压捆紧钢筋功能
- Double-column structure
 - Hydraulic Vise
 - Hydraulic control cutting feed
 - Reasonable guide head structure, to extend the service life of the saw blade
 - Special clamp for reinforcement
 - Upper clamping support, hydraulic binding function

产品型号

锯切能力 (mm) Cutting capacity

带锯条	线速 (m/min)	Wire-speed
	规格 (mm)	specification
	清洁	clean
电机功率	主电机 (kw)	The main motor
	液压 (kw)	Hydraulic pressure
	冷却泵 (w)	Cooling pump
虎钳夹紧方式	Vise clamping	
锯条张紧方式	Saw blade tensioning	
机器重量 (kg)	Weight	
包装尺寸 (mm)	Machine size(LxWxH)	

HL70-40SK 过桥式

● Φ400
■ 400x500

27.45.60.78
4700x41x1.3
钢丝刷和锯切液
Wire brush and cutting fluid
4.0
1.1
90
液压夹紧
Hydraulic clamping
手动
Manually
1200
2400x1110x1600

G-4028X (45°~60°转角)

45° ● Φ280
60° ■ 140
90° ■ 200x400

27.45.70
3900x34x1.1
钢丝刷和锯切液
Wire brush and cutting fluid
3.0
0.55
40
液压夹紧
Hydraulic clamping
手动
Manually
920
2080x1350x1360

- In addition to vertical sawing machine function, the table can be rotated manually 0 ~ 45 °angle, cut the material to achieve the miter.
- Hydraulic variable speed hydraulic automatic feed and lifting the saw frame.
- Hydraulic intensify and release work, easy to operate.
- Rolling bearing and carbide saw blade guide.



G4240X



G4250X



HL-400X-2



- 机床除垂直锯切功能外，工作台可手动旋转0~45°角度，实现切料的斜切。
- 液压无级调速进给和液压自动抬升锯架。
- 液压加紧和松开工作，操作方便。
- 采用滚动轴承和硬质合金的锯条导向装置。
- In addition to vertical sawing machine function, the table can be rotated manually 0 ~ 45 °angle, cut the material to achieve the miter.
- Hydraulic variable speed hydraulic automatic feed and lifting the saw frame.
- Hydraulic intensify and release work, easy to operate.
- Rolling bearing and carbide saw blade guide.

产品型号		G4240X	HL-350X	HL-400X-2	G4250X	
锯切能力 (mm)	Cutting capacity	45° ● Φ 400 60° ■ 210x250 90° ■ 400x500	45° ● Φ 350 90° ■ 350x450	45° ● Φ 400 90° ■ 400x600	45° ● Φ 500 90° ■ 500x600	
带锯条	线速 (m/min)	Wire-speed	35.45.60.78	35.45.60.78	27.45.60.78	22.45.62
	规格 (mm)	specification	5360x41x1.3	4820x34x1.1	5360x41x1.3	6480x41x1.3
	清洁	clean	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机功率	主电机 (kw)	The main motor	4.0	3.0	4	4.0
	液压 (kw)	Hydraulic pressure	1.5	1.1	1.1	1.5
	冷却泵 (w)	Cooling pump	90	90	90	90
虎钳夹紧方式		Vise clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式		Saw blade tensioning	手动 Manually	手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)		Weight	1600	1600	1700	2800
包装尺寸 (mm)		Machine size (LxWxH)	2100x1260x1480	2300x1500x1700	3000x1500x1800	3200x2100x2000

—— 专利产品

专利号：ZL2017303174404



HL-430H

斜切卧式金属带锯床(专切型材)



HL-500H

斜切卧式金属带锯床(专切型材)



HL-500HS

斜切卧式金属带锯床(专切型材)

- 液压进刀，夹紧，三级调速。
- 带锯条采用滚动轴承和硬质合金导向，使切割更精准。
- 型材专切，减少横切面。
- 明显提高锯条寿命。
- 增加锯切效率。
- 电动送料架（可选）

产品型号		HL-430H	HL-500H	HL-500HS
锯切能力 (mm)	Cutting capacity	● Φ 500 ■ 500x600	● Φ 500 ■ 500x600	● Φ 500 ■ 500x600
	线速 (m/min)	22.45.62	22.45.62	22.45.62
带锯条	规格 (mm)	5640x41x1.3	5640x41x1.3	5640x41x1.3
	清洁	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机功率	主电机 (kw)	4.0	4.0	4.0
	液压 (kw)	1.5	1.5	1.5
	冷却泵 (w)	90	90	90
虎钳夹紧方式		液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式		手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)		1700	1700	1700
包装尺寸 (mm)		2800x1100x1900	2800x1100x1900	2800x1100x1900

- Hydraulic feed, clamping, three speed.
- Band saw blade by rolling and hard alloy guide to make more precise cutting.
- Profiles specially cut to reduce the cross-section.
- Significantly improved blade life.
- Increase the cutting efficiency.
- Electric Feeding rack (optional)

G4235



G4240



G4230



- 双立柱结构

·Double-column structure
- 液压虎钳

·Hydraulic Vise
- 液压控制锯切进给

·Hydraulic control cutting feed
- 导向头结构合理，延长锯条的使用寿命

·Reasonable guide head structure, to extend the service life of the saw blade

产品型号		G4230	G4235	G4240
锯切能力 (mm)	Cutting capacity	● Φ 300 ■ 300x500	● Φ 350 ■ 350x400	● Φ 400 ■ 400x500
	线速 (m/min)	Wire-speed 27.45.70	35.45.60.78	27.45.60.78
带锯条	规格 (mm)	3960x34x1.1	4115x34x1.1	4700x34x1.1
	清洁	clean 钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机 功率	主电机 (kw)	The main motor 3.0	3.0	4.0
	液压 (kw)	Hydraulic pressure 0.55	0.55	1.1
	冷却泵 (w)	Cooling pump 40	40	90
虎钳夹紧方式		Vise clamping 液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式		Saw blade tensioning 手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)		Weight 900	900	1200
包装尺寸 (mm)		Machine size (LxWxH) 2000x1260x1480	2000x1260x1480	2400x1110x1600



卧式金属带锯床

G4250



- 双立柱结构
 - 液压虎钳
 - 液压控制锯切进给
 - 导向头结构合理，延长锯条的使用寿命
- Double-column structure
 - Hydraulic Vise
 - Hydraulic control cutting feed
 - Reasonable guide head structure, to extend the service life of the saw blade



横切卧式金属带锯床(定制)

G4230



产品型号		G4250/70	G4250/70 (锯中)	G4230
锯切能力 (mm)	Cutting capacity	● Φ 500 ■ 500x700	● Φ 500 ■ 500x700	● Φ 200 ■ 200x900
	线速 (m/min)	Wire-speed 22.45.65	22.45.65	27.45.70
带锯条	规格 (mm)	specification 5640x41x1.3	5640x41x1.3	4860x34x1.1
	清洁	clean 钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机 功率	主电机 (kw)	The main motor 4.0	4.0	3.0
	液压 (kw)	Hydraulic pressure 1.5	1.5	1.1
	冷却泵 (w)	Cooling pump 90	90	40
虎钳夹紧方式		Vise clamping 液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式		Saw blade tensioning 手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)		Weight 1600	1600	1500
包装尺寸 (mm)		Machine size (LxWxH) 2800x1200x1880	2800x1200x1880	2600x1400x1500

HL-7040

双卧式金属带锯床(模具材料专切)



G4250-70

双卧式金属带锯床(模具材料专切)



G4240-70

双卧式金属带锯床锯中下料
(双圆柱系列模具材料专切)



- 双立柱结构
- 液压虎钳
- 液压控制锯切进给
- 导向头结构合理，延长锯条的使用寿命

- Double-column structure
- Hydraulic Vise
- Hydraulic control cutting feed
- Reasonable guide head structure, to extend the service life of the saw blade



产品型号

锯切能力 (mm) Cutting capacity

带锯条 规格 (mm) specification
清洁 clean

电机 主电机 (kw) The main motor
功率 液压 (kw) Hydraulic pressure
冷却泵 (w) Cooling pump

虎钳夹紧方式 Vise clamping

锯条张紧方式 Saw blade tensioning

机器重量 (kg) Weight

包装尺寸 (mm) Machine size (LxWxH)

HL-7040 (锯中)

● Φ400
■ 400x700

18.30.45.52

5100x41x1.3

钢丝刷和锯切液
Wire brush and cutting fluid

4.0(6P)

1.1

90

液压夹紧
Hydraulic clamping

手动
Manually

1500

2500x1250x1700

G4240-70锯中(双圆柱)

● Φ400
■ 400x700

18.30.45.52

5560x41x1.3

钢丝刷和锯切液
Wire brush and cutting fluid

4.0(6P)

1.1

90

液压夹紧
Hydraulic clamping

手动
Manually

1500

2800x1200x1700

G4250-70锯中(双圆柱)

● Φ400
■ 400x700

18.30.45.52

5560x41x1.3

钢丝刷和锯切液
Wire brush and cutting fluid

4.0(6P)

1.1

90

液压夹紧
Hydraulic clamping

手动
Manually

1500

2800x1200x1700

- 双立柱结构
- 液压虎钳
- 液压控制锯切进给
- 导向头结构合理，延长锯条的使用寿命
- 根据要求可定做液压张紧锯条
- 锯条省、刚性好、力量大

- Double-column structure
- Hydraulic Vise
- Hydraulic control cutting feed
- Reasonable guide head structure, to extend the service life of the saw blade
- Can be customized according to the requirements of hydraulic blade tensioning
- Saw province, rigidity and strength

G4250



HL65-80



G4265/80



- 本机采用最新液压技术，油温低，增加锯切的稳定性。
- 液压控制锯切进给、带锯床的张紧及工作夹紧。
- 龙门式结构，刚性好。
- 双油缸控制，进给平稳。
- 屑刷自动清屑，提高锯条寿命。
- 平台液压送料机构。
- 机动送料辊道和承料辊道。
- 根据要求可定做自动输屑器装置。

- The machine uses the latest hydraulic technology, the oil temperature is low, increase the stability of sawing.
- Hydraulic control cutting feeding, tensioning and clamping work with Saw.
- Gantry structure, good rigidity.
- Dual cylinders control, feed stable.
- Automatic Clearing brush crumbs crumbs, increase blade life.
- Hydraulic platform feed mechanism.
- Motorized feed roller and feed roller bearing.
- Automatic transmission can be customized according to the requirements of device chips.



产品型号		G4250	G4265/80	G4265/100
锯切能力 (mm)	Cutting capacity	● Φ 500 ■ 500x700	● Φ 650 ■ 650x800	● Φ 650 ■ 650x1000
	Wire-speed	22.45.65	20.40.60	20.40.60
带锯条	规格 (mm)	5880x41x1.3	6700x54x1.6	7100x54x1.6
	clean	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
电机 功率	主电机 (kw)	The main motor 5.5	5.5	7.5
	液压 (kw)	Hydraulic pressure 1.5	2.2	2.2
	冷却泵 (w)	Cooling pump 90	120	120
虎钳夹紧方式		液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式		手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)		Weight 3500	4360	4500
包装尺寸 (mm)		Machine size (LxWxH) 2750x2600x2250	4350x3000x2850	4600x3000x2850

HL5335-200



HL-5325



HL-5135



- 本机采用最新液压技术，油温低，增加锯切的稳定性。
- 进给导向采用双线性导轨，导向精度高，摩擦系数小，使用寿命长。
- 工件进给采用液压缸，进给平稳，可无级调速。
- 可根据用户需要，安装电动送料承料台，方便送料。
- 合理的工作台设计，方便更换锯条。

- The machine uses the latest hydraulic technology, the oil temperature is low, increase the stability of sawing.
- Bilinear feed guide rail, high precision guide, low coefficient of friction and long service life.
- Workpiece feed hydraulic cylinders, feeding smooth, stepless speed regulation.
- According to user needs, installation of electric feed the reception desk for easy feeding.
- Table design reasonable, easy to replace the blade.

产品型号		HL-5335/200	HL-5135	HL-5325
行程(mm)	Stroke	2000	500	1000
喉深(mm)	Deep Throat	350	350	350
高度(mm)	Height	350	350	250
锯条规格(mm)	Blade Specifications	3900x34x1.1	3800x34x1.1	3505x27x0.9